



## Release air for the Sand filter pump

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Below you will find the steps for releasing air from the sand filter pump. Please check whether you have a 4- or 6-way valve. If the air is not properly released from the sand filter pump, this will affect the performance of the sand filter pump.

### Release air for the sand filter pump with a 4-way valve

- Step 1:** Turn off the sand filter pump and remove the plug from the power outlet
- Step 2:** Turn the 4-way valve to the N position
- Step 3:** Open the air valve on the motor housing
- Step 4:** As soon as water comes out, close it again
- Step 5:** Then loosen the cap on the drain of the 4-way valve
- Step 6:** As soon as only water comes out of the drain, you can put the cap back on the drain
- Step 7:** Set the 4-way valve to the filter position and turn the pump back on

### Release air for the sand filter pump with a 6-way valve

- Step 1:** Turn off the sand filter pump and remove the plug from the power outlet
- Step 2:** Turn the 6-way valve to the N position
- Step 3:** Open the air release valve on the motor housing (pre-filter)
- Step 4:** As soon as only water comes out, you can close it again
- Step 5:** Slightly unscrew the connection hose at the top of the 6-way valve (Do not unscrew completely)
- Step 6:** As soon as only water comes out, you can tighten the connection hose again
- Step 7:** Set the 6-way valve back to the filter position and turn the pump back on

If the problem persists, please [contact local service centre for further assistance](#).